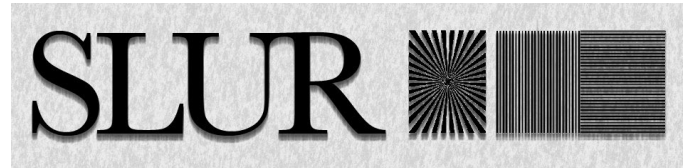


Doble Punto/ Slurring

Arraste de punto es el alargamiento del punto en la dirección del desplazamiento de la hoja. Mayormente se produce en papeles recubiertos y se debe al deslizamiento del papel en la línea de contacto entre la placa y la manta o la manta y la banda.



Doble Punto es un problema de registro que ocurre principalmente entre la placa y la manta dentro de la unidad



Causa	Recomendación
Too much blanket to paper pressure	Reduce printing pressure to minimum
Too much plate to blanket pressure	Reduce plate to blanket pressure, usually .005mm is sufficient.
Running to much ink, which acts as a lubricant that aggravates the slippage	Reduce ink feed, if density becomes to light, reduce water settings.
Ink to thin	Increase body of ink. Consult ink manufacture
Piling of paper coating on image areas	Switch to a moisture resistant stock. Consult paper supplier
Blanket packing is incorrect, packed to high causing a difference in circumference and intermittent register shifts.	Lower the packing on the blanket and increase packing on plate. Check bearer pressure and reset if necessary
Excessive play in bearings or gears of cylinders	Check and replace worn parts
Web is being distorted slightly due to slack or tight edges, causing a weave in the web.	Protect paper from changes in relative humidity. Make sure paper rolls are free from soft spots.